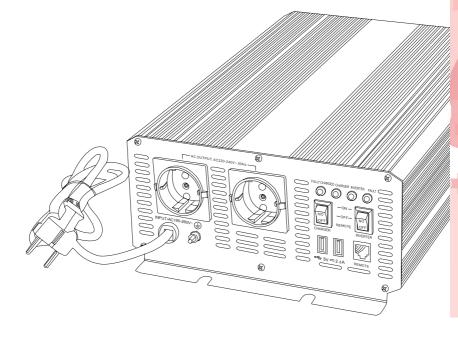


PDA-SS-C series PDA-600SS-C / PDA-1000SS-C / PDA-1500SS-C / PDA-2000SS-C

pure sine wave



Power DC-AC Inverter

COMBI BYPASS function: VAC output + battery charger included

1.INTRODUCTION

Thank you for choosing our series Pure sine wave inverter with charger. It is a perfect combination with a pure sine wave inverter, bypass transfer part and 3 stage battery charger. When the public power failure, it converts the battery's DC to AC to support the electrical appliances' work. When the public power on, it auto. switches to use main AC power and then auto 3 stage charging (constant current, constant voltage, floating charge) for your battery, the transfer time is less than 15ms no any influence to your AC appliances.

2. FEATURES

- Fully auto. protection functions: earth leakage protection, reverse polarity, overload, over voltage, over temperature, low voltage, short circuit.
- Transfer time between bypass and inverter mode is less than 15ms, no any influence in your appliance's working when public power off.
- Three LED indicators: Power, Fault, Charger.
- Pure sine wave output: THD<3%
- AVS protection function: low voltage, over voltage, time delay.
- Inverter and charger remote control function optional.

3. OPERATION ENVIRONMENT

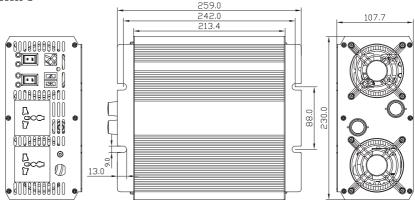
For best operating performance, the inverter should be placed on flat surface, such as ground or other solid surface, install the inverter in a location that is:

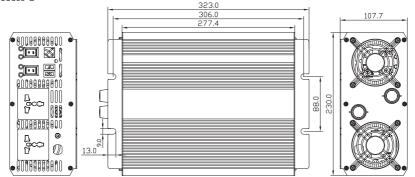
- DRY. Do not allow water and/ or other liquids to come into contact with the inverter. In all marine applications, do not install the inverter below or near the waterline and keep the inverter away from moisture or water.
- COOL. Ambient air temperature should be between 30 °F (-1°C) non-condensing, and 105 °F (40 °C). Do not place the inverter on or near a heating vent or any pieces of equipment which is generating heat above room temperature. Keep the inverter away from direct sunlight, if at all possible.
- VENTILATED. Keep the area surrounding the inverter clear to ensure free air circulation around the unit, do not
 place items on or over the inverter during operation. A fan is helpful if the inverter is operating at maximum power
 outputs far extended periods of time. The units will shut down if the internal temperature exceeds operating
 temperature and restart after it cools.
- SAFE. Do not use the inverter near flammable materials or in any locations that may accumulate flammable fumes of gasses.

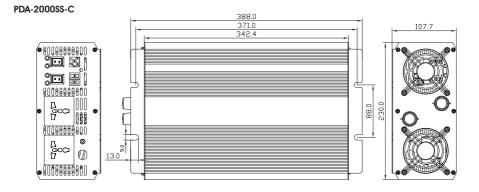
4. PRODUCT INDICATION

4.1 Product dimension

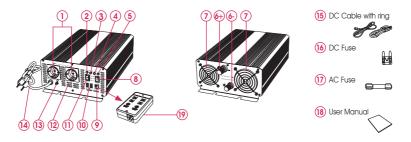
PDA-600SS-C







4.1 Product dimension



Indication

- 1 AC Outlet
- 2 Full power LED
- 3 Charging LED
- (4) Inverter LED
- 5 Fault LED
- 6 DC Input Terminal (Red-Positive) DC Input Terminal (Black-Negative)

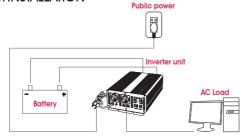
- Cooling Fan
- 8 Inverter ON/OFF/REMOTE Switch
- 9 Remote control port
- 10 USB port 5V 2.1A
- (1) Charger ON/OFF/REMOTE Switch
- (12) Ventilation Hole
- (13) Chassis ground

- (14) AC input cable
- (15) DC cable with ring
- 16 DC Fuse
- (17) AC fuse
- (18) User Manual
- (19) Remote controller

5. AVS PROTECTION FUNCTION

- Lower voltage protection: When the public power is lower than 70V/170VAC, the inverter shall be shut down to protect it. Once voltage increases to normal range. The inverter restarts automatically.
- High voltage protection: When the public power is too high, the inverter shut down and auto. restart once the voltage is down to the normal range.
- Time delay: The restart after protection delay 17 seconds, the time delay function avoid the unit's damage even AC grid power failure frequently.

6. INSTALLATION



Note:

- You can use one or more batteries. Be best to use 100 Ah ar larger battery for long back-up time.
- If grid power available, AC bypass the Inverter & powerfor the electrical appliances ("Inverter" mode ON by switch ON the (4)), Also charge the battery / batteries.
- If grid power failure, it converts the battery DC power to AC power-for the electrical appliances. (must switch on the "Inverter" mode (4)).

6.1 There are cables inside of packaging, use the cable connect the unit directly to the battery.

The input terminals on the rear side of the unit are Red-Positive 🕢 and Black-Negative 🌜. Connect the red cable to the red terminal and to the positive pole of the battery. Connect the black cable to the black terminal and to the negative pole of the battery. Make sure all connections are solid and secured. Poor connections may cause overheat the cable and also shorten the battery backup time. (Ensure that the inverter and charger mode are all OFF before connect to battery).

∆ Warning

- The reverse polarity will burn the fuse or may cause the damage of the inverter. So pleae pay more attention to it. The damage caused by wrong connection is not cover by our warranty.
- The inverter must be connected only to batteries with a normal output voltage of 12 volts. The power source
 can be a 12V battery or several 12V batteries connected in parallel / in series to increase the backup time. The
 unit will not oparate from a 6 volt battery, and will sustain permanent damage if connected to a 24 volt battery.
- Keep ventilation when using batteries. Batteries may generate flammable gas during charging or discharging.
- Sparking may occur when connect the unit to the battery, make sure no flammable fumes present before making any connections.
- Please use the DC cables (12) which inside the packing to ensure best performance.

6.2 Connect the grounding terminal () to earth. If you can, please do it to ensure safety.

∆ Warning

Before use the inverter please provide a grounding cable. There is a terminal fitted with a nut in the inverter's output panel. Please choose heavy duty, green insulated cable and driven into the ground at a depth of 1-2m or more.

6.3 Plug into the public power, the charger part effect, and charger LED on. It can charge for your battery.

6.4 Plug your AC appliance into the inverter's outlet

Make sure your appliance is turned off before connecting to the unit. Please turn your appliance on one by one. Now your appliance are functioning. If overload, the red LED (3) and the inverter shut down. To reset, reduce the load and if your appliance required power within inverter's rated power inverter shall restart automatically.

6.5 Use the remote function. (Only available with the remote controller)

Please connect the controller to the remote port on inverter. When using this function, turn the inverter or charger switch button to 'REMOTE' option. You can control the inverter or charge part separately.

\Lambda Warning

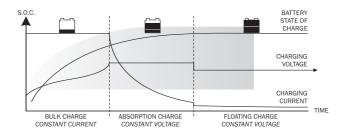
We advise that do not use the appliance whose power is more than 90% of the inverter's rated power. Although there is overload protection In inverter, it may damage the unit.

7. PROTECTION FUNCTION

It is designed with a universal protection circuit that provide added safety features not only for your AC appliances, batteries but also for itself.

	Earth Fault Protection	The inverter will shut down when the load has electric leakage.	
Bypass and Inverter Mode Protection	Low Voltage Alarm	Alarm will activate when battery discharge to 10.6V/21.2V.	
	Low Voltage Protection	The inverter will shut down when battery discharge to 10V/20V (preven! damage to battery).	
	Over Voltage Protection	The inverter will shut down when battery voltage is up to 15.5V/31V.	
	Over Temperature Protection	The inverter will shut down when overheat.	
	Overload Protection	The inverter will shut down when the loading power exceeds its rating power.	
	Short Circuit Protection	The inverter shut down when output short circuit happened.	
Soft Start Circuit	Reverse Polarity Protection	By fuse open.	
	Gradual voltage ramp-up during inverter start-up	This eliminates failed cold start under load.	
	Output that momentarily dips in voltage and quickly recovers.	This eliminates most shutdown from momentary overload.	
	Automatically Restart	The inverter part automatically re-start when overload remove.	
Charger mode protection		Stage 1. Constant Current- Rapid charge for the battery with constant high current. Fit for heavy-loaded condition.	
	Auto 3 stage battery charging	Stage 2. Constant Voltage-Moderate charge for the battery with constant voltage, this allows the battery to well absorb the charge and maximum battery's life.	
		Stage 3. Floating Charge-After the battery charged to around 99% full. The charger automatically switches to "floating-mode" that keeping the battery in well condition.	

IV Auto.3 stage charge



8. OPERATING TIPS

8.1 Rated Versus Actual Current Draw of Equipment

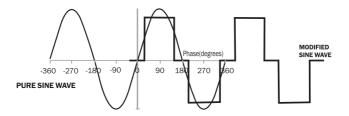
Most electrical tools, appliances and audio/ video equipments have labels that indicate the power consumption in amps or watts. Be sure that the power consumption of the item you wish to operate is rated within inverter wattage or less. (If the power consumption is rated in amps AC, simply multiply by the AC volts to determine the wattage). The inverter (inverter mode) will shut down if it is overloaded. The overload must be removed before the inverterstarts. Resistive loads are the easiest for the inverter to run. However, larger resistive loads, such as electric stoves or heaters, usually require more wattage than the inverter can deliver. Inductive loads, such as TV's and stereos, require more current to operate than do resistive loads of the same wattage rating. Induction motors, as well as some televisions, may require 2 to 6 times their wattage rating to start up. The most demanding in the category are those that start under load, such as compressors and pumps. Testing is the only definitive way to determine whether a specific load it can run. To restart the unit after shutdown due to overloading, remove the overload of necessary, turn the power switch OFF then ON.

8.2. Power Tools and Microwave Ovens Won't Start

Read the information panel on each power tool carefully to accurately determine the tool's input wattage. The output wattage is sufficient to operate most power tools and microwave ovens but remember that the power needed to start the power tool may be as much a s 2 to 6 times of its continuous wattage required.

8.3.The AC output waveform of the inverter (inverter mode) is know as the "pure sinewave".

Figure 1: Modified Sine Wave and Pure Sine Wave Comparison.



8.4. Battery's Back up depends on the appliances which you will be used.

The batteries must provide between 10.5 and 15.5 volts DC (if 12V inverter) and must be able to supply the necessary current to operare the load. The power source should be a well condition deep-cycle Lead-acid battery. To obtain a rough estimate of the current (in amperes) the power source must deliver, simply divide the power consumption of the load (in watts AC) by 10.

Example: if a load is rated at 100 watts AC, the power source must be able to deliver: 100/10 = 10A On larger applications the power source may be several batteries connected in parallel. It is important to make sure the cables have enough size. This manual does not describe all of the possible type of battery configurations, battery charging configurations and bnttery isolation configurations.

8.5 Batlery Charger

We recommend you use deep cycle batteries. If you hear the elerm of low voltage protection, please stopping to use it, when it is fully charged, you can use it again. Please plug into the public power to charge for the battery.

The battery operation time dapends on the battery capacity (Ah) and the loading power (Watt). The method to calculate the operation time is:

Battery capacity (Ah) x input voltage (Y)/ loading power (W)

Example:

Battery capacity = 150Ah Input voltage = 12V Loading power = 600W (150Ah x 12V)/600W = 3H

9. TROUBLESHOOTING

9.1 When public power failure and Inverter switch ON, the problem happened in the inverter mode

Trouble		Possible cause	Suggested remedy		
No AC output	Red LED lit, green LED not lit or beep sound alarm	Battery over discharged, low battery protection	Change the battery or charging for it		
		Over temperature protection	Remove or reduce load, wait for inverter to cool		
		Overload protection	Remove or reduce load or use more big power inverter		
		Short circuit protection	Reduce load or remove short circuit		
No AC output	Red and green LED not lit	Fuse burned	Change fuse or contact technician for support		
	Red and green LED not lit	Fuse burned	Change fuse or contact technician for support		
No AC output		PCB broken	Contact seller for repair or change		
		Battery's defective or poor connection	Change battery or re-connect the battery		
		Earth fault protection	Unplug the fault load		
		Strong collision cause the circuit loosen	Contact seller for repair or change		
Battery run time is less than expected		AC loads power consumption is higher than the reated power	Use a larger battery or conect more batteries in parallel to increase the back up time		
		Battery is old or defective	Replace the battery		
		Battery over discharge	Charge for the battery		
		Power dissipation caused by the too long or thin cable	Use mor shorter /heavier DC cables		

9.2 When public power on, the problem happened in bypass and charger mode

rouble Possible cause		Suggested remedy		
When the public power is	Poor AC wire connection	Tighten connection or re-connect the AC power		
available, inverter mode can't be switch to charge mode	Built in fuse burned	Change fuse or contact technician for support		
	Battery will be fully charged soon	It will be auto.stop the charge or you switch off charger mode		
Inverter beeps long time but still on working	AC input voltage under 170V/70V	Stop to use it or switch off the charger mode of adjust AC voltage		
	Using time too long, high temperature	Switch off 10 minutes to cool down		

9.3 Other problems

Trouble	Possible cause	Suggested remedy	
Cooling fan not working	Ir will working when in charge mode, fully charged it will aio stop	It is normal	
Cooling fan not working	When AC main power failure, it should work in inverter mode, but it is not working	Contact seller for repair or replace	
Inverter output shows low voltage	Reading voltmeters and can't get accurate data	Use a true RMS reading voltmeters	

10. CLEANING, CARE AND MAINTENANCE

Always disconnect the power inverter from the 12V/24V power source and the external appliances from the socket before starting any cleaning or maintenance. Keep all air inlets and vents free of dirt and dust. Clean the power inverter with a moistened cloth. Do not use abrasive utensils for cleaning. Store the power inverter in a dry place, well ventilated and in a temperature range between 0°C and 40°C. Do not store in direct sunlight, near heater, radiators or under moist and wet environment conditions.

11. Disposal



Old electrical appliances are recyclable. Do not dispose them in the domestic waste! Separately deliver these in a valuable material collection point. Dispose the packing material environmental friendly. Please give cardboard and paper to te waste paper, foils to a valuable material collection point.

12. ESPECIFICATION

	MODEL	PDA-600SS-C		PDA-1000SS-C	PDA-1500SS-C	PDA-2000SS-C
Output	Rated power	600W		1000W	1500W	2000W
	Surge power	1200W		2000W	3000W	4000W
	AC output	$220\pm10\%$ 50Hz or 110V \pm 10% 60Hz (refers to product's label)				
	Wave form	Pure sine wave VVV				
	USB port	5V 2.1A (optional)				
Input	DC input	12V (10-15V) or 24V 21-30V)				
	AC input range	170-250V (220V) or 70-150V (110V)				
	Max Current	12V 10A			15A	
	wax. Curreni	24V 5A				7A
Charger	Charge way	Constant current, constant voltage, floating charge (Auto.3 Stage)				
	Transfer time	<15ms			<25ms	
Protection function	Overload	630-700W		1100-1200W	1600-1700W	2100-2200W
	Over temperature	>60°C auto.shutdown				
	Other	earth leakage, polarity reverse, over voltage, low voltage, overload, overheat, short circuit				
	AVS protection	low voltage, over voltage, time delay				

13. WARRANTY AND SERVICE AGREEMENTS

This warranty covers only manufacturing defects. The appliance must not be modified or altered in any way with regards to both form and function. This warranty does not apply in case of improper usage that falls beyond normal use as indicated in the user's manual or if there is damage caused by force majeure (e.g. natural disaster). Only clean and intact appliances will be accepted for warranty and non-warranty repair. Tie standard warranty period is covered as legally terms settled starting from the purchase date. In order to make a warranty claim, this warranty card must be submitted along with proof of purhcase, including the model number, purchase date and a dealer's stamp.

Model number:

Purchase date:....

Dealer's stamp and signature:

Date of warranty claim:

Defect(s) noted:

14. ICON INDICATION



Read the instruction before using your product.



The Restriction of the use of certain RoHS hazardous substances in electrical and electronic equipment



Conform to European standards

For indoor

use only



Layer Limited



Handle with Care





Agente importador A48.139.786 UKAI S.A. Ribera de Elorrieta, 7C 48015 - Bilbao - SPAIN Designed in EU - Made in PRC